

DEVELOPMENT OF THE SUB FRAME CARS

Year	Month	Part No	Description
1921	Sept	N 1821	Straight front axle beam
		N 1927	Camshaft (Roller tappets?)
		N 1928	Crank case bottom half. Oil strainer at front.
		N 2092/1/2	Revised flywheel and starter ring.
1922		N 2263	Connecting rod with fully floating little end. Aug 1922?
		cN 2400 9Ft and 9Ft 4in	Chassis introduced.
		N 2682	12/40 Camshaft
		N 2717-2750	Improvements to dumb irons & Spring shackles Front X member.
		N 2756	Crankcase top half altered for dynamo bracket mounting
		N 2764	Gear box lid and gate altered
		N 2774/7	Back axle bevel pinion housing altered
		N 2802	Alvis steering wheel introduced
		N 2816-2825	Brake arms pointing down, brake rods under rear axle
		N 2869	TC 12/40 Camshaft (flat type)
		N 2871/2	TC 12/40 exhaust heated induction pipe.
		N 2881	Connecting rod with pinch bolt Little end
		N 2921/2	Redesigned flywheel and clutch ring.
		N 2923-2930	1 st 12/50 OHV engine parts
		N 2954-2962	Stub axles, steering arms and track rod pins modified
		N 2981-2988	OHV Push rod, tappet body etc.
		N 3023	Last Part in 1923 Spares book. Clip for accel. lever spring
		N 3048-3079	Gearbox redesign with layshaft to one side
		N 3080/1	Rear axle Spring carriers redesigned for studs & wedge
		N 3113	SA 12/50 Crankshaft 103mm stroke.
1923	Sept	N 3130/1	SA 12/50 Clutch & Carden shaft as g/box mounted further back
		N 3234-37	SA 12/50 Outside exhaust parts
		Jun	OHV 10/30 Super Sports announced
		Jul	SA 12/50 introduced
		N 3320	Front axle beam for front wheel brakes.
		N 3325-27	SB 12/50 Inside exhaust pipe
		N 3330/1	Radiator Tie rod & eye bolt
		N 3335	SB 12/50 Silencer
		N 3359	Camshaft 12/50
		Aug	SB 12/50 4 seater Super Sports announced.
1924	Aug	N 3371	Last part in 1924 Spares book. Cardan shaft SB 4seat chassis.
		N 3375	Off side of diff cage modified
		N 3460	Flanged rear brake back plate
		N 3620/1	Stub axles for fwb. May have superceded an earlier type
		N 3622-3657	King pins, front hubs & steering arm details.
1925	Jan	N 3675-87	Gearbox rear cover and geared speedo drive
		N 3886	Rear Spring front bracket
	Jan	N 3990/3	Timken bearing Cardan shaft parts
		N 4038-41	Valve spring mods. Twin springs fitted. For inner valve spring
		N 4088/9	Track rod bodies altered
		N 4096	Cylinder Block SC 12/50 69mm Bore
		N 4109-4114	Bowden cable stop, pulley & housing for f.w. brakes.
		N 4189-94	Side steering tube changed using a taper on steering ball joints
		N 4210-4215	Ground gears for 3 rd & Top
		N 4472	Chassis frame for TE and TF 12/50
		N 4475-4740	TE & TF brake, clutch, steering box, shock absorber and other differences.
		N 4524	Near side of diff cage modified
1926 Models	Flange Frame	N 4647-4649)	
		N 4700-4702)	Ground gears for 1 st & 2 nd and reverse and new layshaft.
		N 4767-4825	Further TE & TF details
		N 5440/2	Diff cage altered for 3/8" crown wheel bolts.
		N 5450	Back axle bevel pinion bearing housing altered.

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